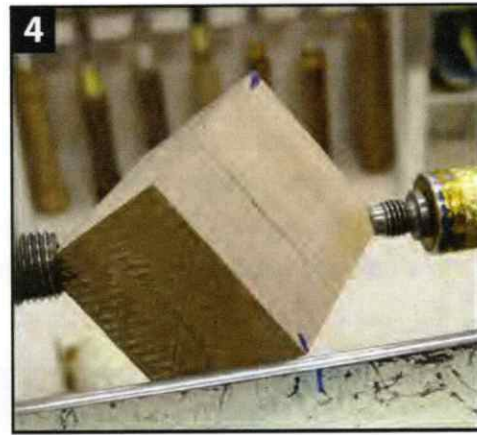
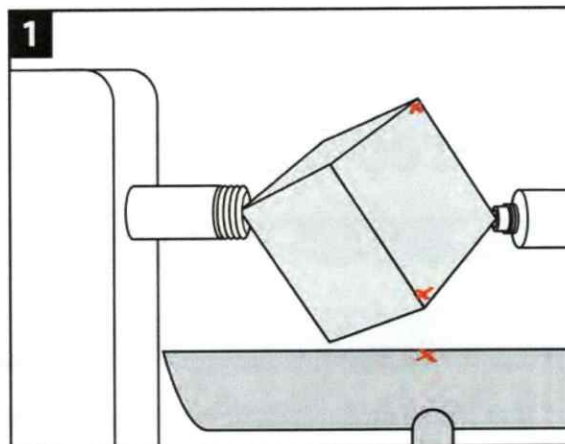


Mounting the Blank:

1. Place one corner of the cube directly into the headstock spindle as shown in figure # 1. Remove cone and pin from live center as shown in pictures 2 & 3.
2. Place the opposite corner of the cube into a live center with the center pin removed as shown in figure 1.
3. Balance the cube between center and make a mark (I use a Sharpie) on the tool rest to ensure the three points of cube that will form the points of your bowl are aligned. If properly aligned and balanced the three points of the cube that will form the points on the bowl will line up with the mark as you rotate the cube by hand as shown in picture 4.
4. Double check to make sure the cube is securely mounted between center



Turning a Tenon for the Bowl:

1. I prefer to use a 1/2" Doug Thompson U-shaped bowl gouge for turning the bowl. Note that other tool manufacturer's measure tools differently; a comparable tool for other manufacturers is often a 3/8" bowl gouge.
2. Use a marker to color the three points of the cube that match with the mark on the tool rest. This will help you avoid knocking off the three points of your bowl. (picture 5)
3. Take light concave cuts to begin shaping the inside of your bowl and to create a place for the first tenon. (picture 6)

