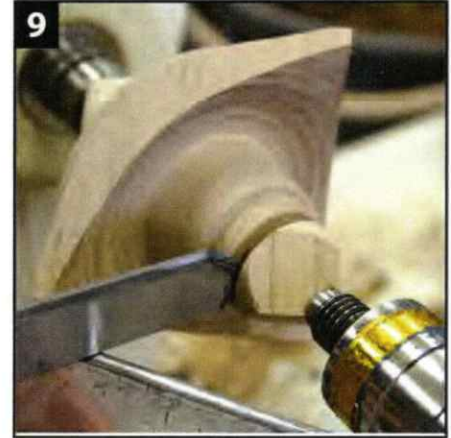
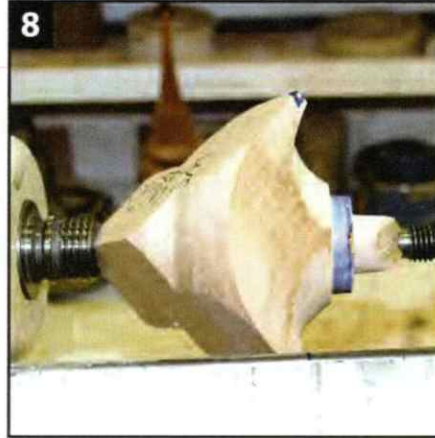
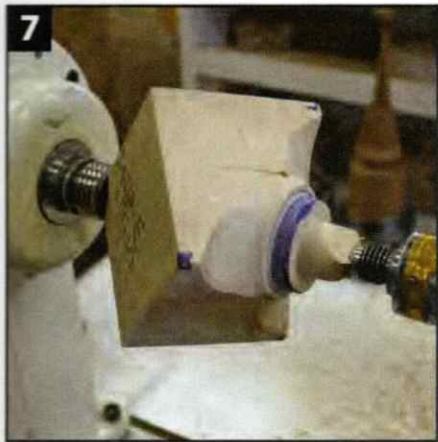


Turning a Tenon for the Bowl: (continued)

- Once you have turned the rough shape for the inside of the bowl, create a 1 3/4" tenon on the same side. The rough shape is basically a way to remove part of the cube to make it easier to create the tenon. Make the tenon at least 1 3/4" in diameter if using a Talon chuck with #2 jaws. (picture 7)
- I prefer to rough shape the bottom /outside of the bowl (convex cuts) while the cube is still between center and lined up with the mark on the tool rest. Rough shaping the outside of the bowl at this time helps to ensure I avoid damaging the three points. (picture 8)
- Once the bottom/outside of the bowl is rough shaped I use a small parting tool to part off the excess (odd shaped portion) of the tenon. To ensure the best possible mounting the tenon should be parted off a length of 3/8" so that the jaws of the chuck are flush with the shoulder of the tenon.



Turning the Bottom/Outside of the Bowl:

- Chuck the bowl up on the tenon you just created on the inside of the bowl with a Talon chuck (#2 jaws) and bring the tail stock up for additional support. (picture 10)
- Now you are ready to turn the bottom/outside of your bowl. I recommend using a push cut for this as you will get a cleaner cut and tear less wood fibers than if you use a pull cut. Continue to shape the bottom of the bowl until all flat spots near the three points have been removed. Take special care when starting cuts near the three points. I recommend letting the bevel rub against the wood and slowly moving the tool backwards to find the edge and then introducing the cutting edge. This approach will help prevent catches and possible damage to the three points. Note that if a point gets damaged, you can round off the other two points with light sanding so they will match. (picture 11)
- Once you have removed all flat spots part off the bottom of the bowl (excess part of cube) (picture 12)

