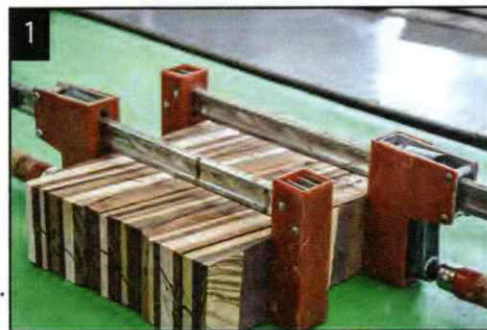


## Assemble 3" x 12" pieces

1. Glue enough of the 3"x12" pieces together side by side so it measures at least 5 1/2" wide.

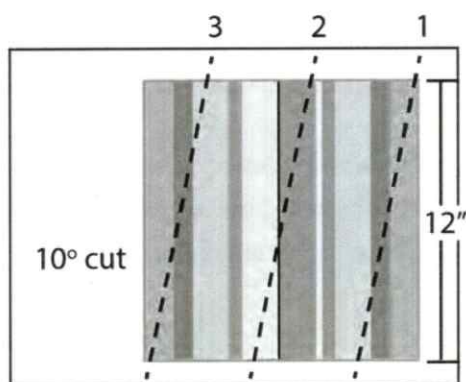
**Note: The wider you make the glue-up the more 3"x 3"x 12" blanks that can be made. In Frank's shop they usually make them 25" to 27" wide.**

Make sure that the wood is flat on the top and bottom before carefully clamping. Clamp and let dry over night. I like to use Titebond III glue.



## Cutting

1. I use a miter saw to cut the glued-up blank.
2. Set the miter saw at a 10 degree angle.



3. Place the glue-up on the saw so that you are cutting along the 12" length. Make your first 10 degree cut from the top corner on the right hand side of the blank.
4. Make a second cut at a 10 degree angle, three inches from the first cut. If you have a wider glue up you can make more cuts creating as many 3" X 3"x 12" sections as possible. You will end up with a blank(s) 3" x 3" and a little over 12" long with angled stripes.
5. Now that you have a 3" x 3" x 12" blank, place in the miter saw so that you can cut 1/2" slices at a 90 degree angle.
6. These are the 1/2" slices that you will use in your bowl.

**Note: Alternately you can buy a multi-colored wood blank that has already been glued up. Then just cut your 1/2" slices from the pre-made blank.**

