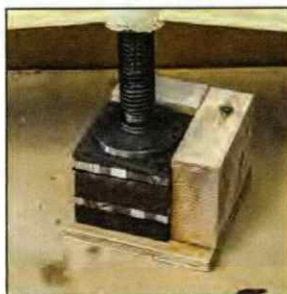


## The Glue Up

1. Glue up the blank ( I use Titebond III) keeping the layers in the order you have arranged and clamp securely making sure to keep two sides aligned. You are going to need to clamp the glue up tight so I recommend using two screw type clamps and not the Quick Grip. Let dry overnight.



## Blank Preparation

1. Mark the center of both ends of the blank. I use a 2 1/8" Forstner bit to drill a 3/16" deep hole in one end of the blank. In this recess the chuck jaws will be inserted and expanded in order to turn the blank.



## Turning the Bowl

1. Place the jaws of the chuck in to the 2 1/8" recess on the blank. Bring up the tail stock.
2. Using a 3/8" or 1/2" bowl gouge, turn the blank just to the point that it is round. You want to keep the blank as large as possible, as this will determine the width at the rim of the bowl.
3. On the tail stock end of the blank turn a tenon using a 1/4" skew chisel. The tenon should be about 3/16" wide. This will be the base of the bowl. The diameter of the tenon will vary depending on your chuck. On the NOVA chuck the diameter is about 1 3/4" and on the ONEWAY it is around 1 1/2". Check your chuck as the capacity will vary by manufacture.
4. Shape the bowl leaving as much wood as possible at the head stock end. This will determine the diameter of the bowl. Before you turn the bowl around to hollow it out; sand using all the grits in order to 400. Texturing the bottom of the bowl gives a nice surprise when the bowl is turned over.